

# **TECHNICAL DATA SHEET**



# **HI-TECH PRIMERS**

A fast drying spray primer that provides maximum rust protection and adhesion for a finishing top coat. Can be used with lacquer, enamel, and acrylic paints. Provides excellent resistance to heat and corrosion. VOC compliant. For best results, sand lightly with fine sandpaper or steel wool prior to applying finish coat.

## **Suggested Uses:**

Wood and metal Machinery Engine blocks Lawn furniture Vehicle parts

## Packaging:

Cans per case 6 Shipping weight per case 7

Container Label weight Shipping Classification

Hazard Class

7 lbs. 16 fluid ounce can 12 ounces (340 grams) limited quantity, UN 1950

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Coverage Up to 15 square feet
Cleanup Paint or lacquer thinner
Flammability Extremely Flammable

Flash point -4F Specific Gravity 0.80 Solids Content 23%

MIR value 0.66, cannot exceed 0.70

HAPs content 11%
Storage Temperature 40-100F
Application Temperature 50-90F
Durability Good
Abrasion Resistance Good
Heat Resistance 250F
Resin System Phenolic

Shelf life Guaranteed for 2 years

Food contact rating No

### **Dry Time\*:**

To touch 5 minutes
To topcoat 30 minutes

\*At 72F, 50% humidity, 1.5 mil thickness

\*\*Curing/Recoat time is extended with multiple coats and excessively thick coats\*\*

Gloss\*: Flat, <15

\*as measured on a 60 degree gloss meter

#### **Available Colors:**

| Part # | <u>Description</u> | UPC Code     |
|--------|--------------------|--------------|
| 16-805 | White              | 043281000970 |
| 16-807 | Red Iron Oxide     | 043281000994 |
| 16-828 | Black              | 043281001045 |
| 16-831 | Light Gray         | 043281001052 |

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